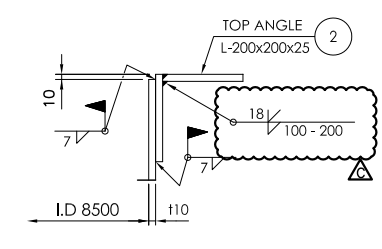
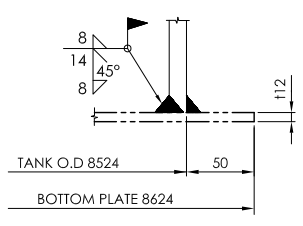


DIMENSION FOR CUTTING (PERNOMINAL DIA.)				
COURSE	"L"	"W"	"X"	QTY
1-1	6096	1828	6364.2	4
	2357.2	1828	2983	1
1-2	6096	1828	6364.2	4
	2357.2	1828	2983	1
1-3	6096	1828	6364.2	4
	2351	1828	2978	1
1-4	6096	1828	6364.2	4
	2351	1828	2978	1
1-5	6096	1828	6364.2	4
	2351	1828	2978	1
1-6	6096	1350	6243.7	4
	2351	1350	2711	1

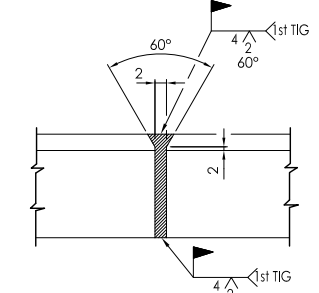
SHELL PLATE CUTTING PLAN



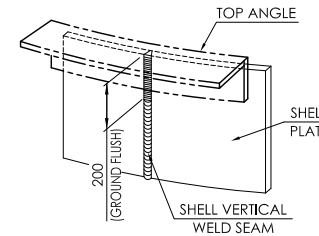
DETAIL "A"



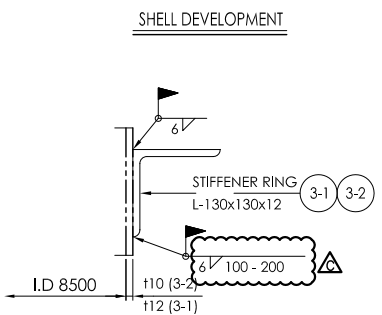
DETAIL "B"



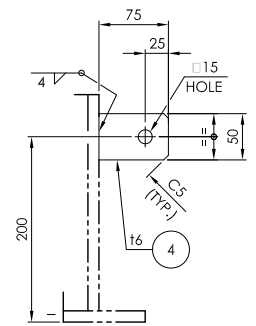
TOP ANGLE JOINT



SHELL VER. WELDING SEAM
& TOP ANGLE CROSS DETAIL



DETAIL OF STIFFENER RING



EARTHING LUG

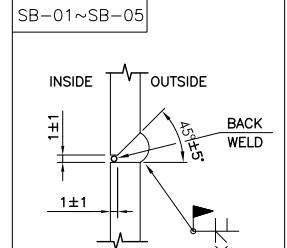
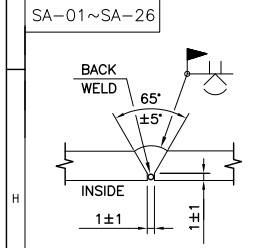
Document / Drawing Review Status		
<input type="checkbox"/>	Proceed, no exception taken	
<input type="checkbox"/>	Proceed subject to incorporation of changes indicated. Revise & Re-Submit	
<input type="checkbox"/>	Do not proceed. Undertake changes noted and re-submit	
<input type="checkbox"/>	Review not required work may proceed	
IMPORTANT Acceptance with or without comments of vendor's drawing or documents shall not relieve the vendor from complying with all terms, conditions, codes, standard & requirements of order & specification. Re-submit when a revision is made to the drawing or document by the manufacture or by sub-sequent.		
Sign:	By:	Date:

NOTES :

1. ALL DIMENSIONS ARE IN MM UNLESS OTHERWISE SPECIFIED.

4	EARTHING LUG	SS304	2			t6	
	-2 STIFFENER RING	ASTM A36 OR EQ.	3			L-130x130x12x26767L	
3	-1 STIFFENER RING	ASTM A36 OR EQ.	2			L-130x130x12x26779L	
2	TOP ANGLE	ASTM A36 OR EQ.	1			L-200x200x25x26767L (BUILD UP)	
	-6 SHELL	ASTM A36	5			t10	
	-5 SHELL	ASTM A36	5			t10	
	-4 SHELL	ASTM A36	5			t10	
	-3 SHELL	ASTM A36	5			t10	
	-2 SHELL	ASTM A36	5			t12	
	-1 SHELL	ASTM A36	5			t12	
ITEM NO.	NAME OF PART	MATERIAL	Q'TY	CONST. 2 YEARS COMM. OPER. SPARE	UNIT (EA)	REMARKS	
PART CODE							

(1) SET TO BE MANUFACTURED



REV	DATE	DESCRIPTION	DRN	CKD	DESIGN ENG	LEAD ENG	PROJ APP	CLIENT APPD
C	28/01/24	ISSUED FOR APPROVAL	INK	HER	DS	HK	MS	-
B	03/11/25	ISSUED FOR APPROVAL	INK	HER	DS	HK	MS	-
A	14/10/25	ISSUED FOR APPROVAL	INK	HER	DS	HK	MS	-



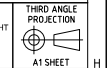
NAME	DATE
DRAWN INKO	14/10/25
CHECKED -	-
DESIGN ENG -	-
LEAD ENG -	-
PROJ APP'D -	-
CLIENT -	-



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PLOT SCALE
AS-SHOWN

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TITLE
POBOYO 2000 TPD EXPANSION PROJECT
PROCESS PLANT AREA
ADSORPTION TANK 04 (4430-TK-105)
SHELL PLATE ARRANGEMENT

CLIENT NUM	PROJ NUM	MARK NUM	DRG NUM	REV
-	-	-	E2502-000-DWG-502	C